



H96 Series BASOTROL® CE Approved Automatic Gas Valve

Applications

The H96 Series automatic gas valves are electrically operated shutoff valves that automatically open and close on a demand signal from a thermostat or other controlling device. Typical applications include heaters, wall furnaces, commercial cooking equipment, and similar applications. The H96 can be used with natural gas and LP gas at pressures up to 0.5 psi. Its compact size permits installation in space restrictive applications.

Installation

IMPORTANT: Only qualified personnel should install or service BASO® Gas Products. These instructions are a guide for such personnel. Carefully follow all instructions in this document and all instructions for the appliance.

IMPORTANT: Make all gas installations in accordance with applicable local, national, and regional regulations.



CAUTION: Risk of Electric Shock.
Disconnect power supply before making electrical connections to avoid electric shock.



WARNING: Risk of Explosion or Fire.
Shut off the gas supply at the main manual shutoff valve before installing or servicing the H96. Failure to shut off the gas supply can result in the release of gas during installation or servicing, which can lead to an explosion or fire, and may result in severe personal injury or death.



WARNING: Risk of Explosion, Fire, or Electric Shock. Label all wires before they are disconnected when replacing or servicing the H96. Wiring errors can cause improper or dangerous operation and may result in an explosion, fire, or electric shock leading to severe personal injury or death.

IMPORTANT: Verify that the valve is installed only in applications where the specified maximum ambient (surface) temperature and maximum operating pressure does not exceed the limits in the *Technical Specifications* section.

To install the H96 valve:

1. Shut off power to the appliance.
2. Shut off the gas at the main manual shutoff valve.
3. Label each wire with the correct terminal designation prior to disconnection.
4. Compare the voltage on the valve with the power source voltage to ensure the correct unit is being installed. For valves with 25-volt coils, use a National Electrical Code (NEC), Class 2 transformer.
Note: The transformer must be mounted to a grounded metal enclosure.
5. Ensure that the gas flows through the valve body in the direction indicated by the "IN" and "OUT" on the valve body. If the valve is installed with the gas flow in the opposite direction, leakage can occur.

IMPORTANT: Do not use a wrench on any surface other than the casting flats provided at the inlet and outlet ends of the valve body. The H96 may be damaged in the mounting process if a wrench is used on any other surface. Using a wrench incorrectly may void the warranty.

6. The H96 valve may be mounted on a horizontal manifold with the solenoid coils pointed up (vertical) or in any position not exceeding 90° from the vertical. The valve may also be mounted on a vertical manifold in any position around its axis (see Figure 1). Do not install the solenoid coil upside down. Install vertically wherever possible.

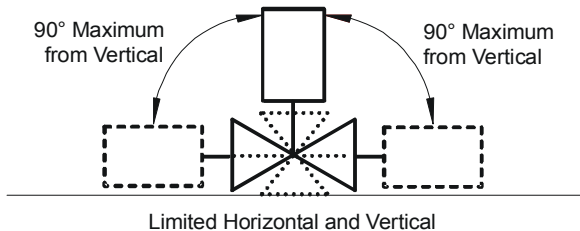


Figure 1: H96 Mounting Positions

7. Mount the valve to the pipework (see Figure 3). Use an approved pipe joint sealing compound on the male threads before assembly. Remove excess compound after mounting the valve to the pipework. Threads of the pipe and nipples must be smooth and free of tears and burrs. Steam clean all piping to remove foreign substances such as cutting oil or thread chips. A sediment trap should also be installed in accordance with the National Fuel Gas Code NFPA 54 (Figure 3).



WARNING: Risk of Explosion or Fire.

Verify that there are no gas leaks by testing with appropriate equipment. Never use a match or lighter to test for the presence of gas. Failure to test properly can lead to an explosion or fire and may result in severe personal injury or death.

8. Check for leakage:
 - a. Shut off the gas at the main manual shutoff valve and open the pressure connection between the manual shutoff valve and the H96 valve.
 - b. Connect air tubing with a maximum pressure of 1-1/2 times the valve's maximum operating pressure (as indicated on the valve) to the opened pressure connection.
 - c. Paint all valve body connections with a rich soap and water solution.

If bubbles occur, this is an indication of a leak. To stop a leak, tighten joints and connections. Replace the part if the leak cannot be stopped.

If bubbles do not occur, remove the air tubing and close the pressure connection.

9. Make wiring connections. Refer to the *Wiring* section for specific wiring instructions.
10. Perform the *Checkout* section before leaving the installation.

Wiring



WARNING: Risk of Shock.

Disconnect the power supply before making electrical connections to avoid electrical shock or equipment damage. Ensure that the operating voltage is identical to the information on the product identification label.



CAUTION: Risk of Equipment Damage.

For 25VAC applications, the ground wire must **not** be connected to prevent possible grounding of the 25 VAC transformer secondary.

The H96 valve is supplied with 3-tab and 2-tab electrical connections. The tabs of the solenoid coil are male tag terminals, and electrical connections should be made using 1/4 in. (6.35 x 0.8 mm) female, fully insulated push-on terminals. The earth ground terminal is clearly labeled with the earth ground symbol (see Figure 2).

Note: Electrical connections can also be made using pre-wired electrical plugs (DIN 43650 [ISO 4400]).

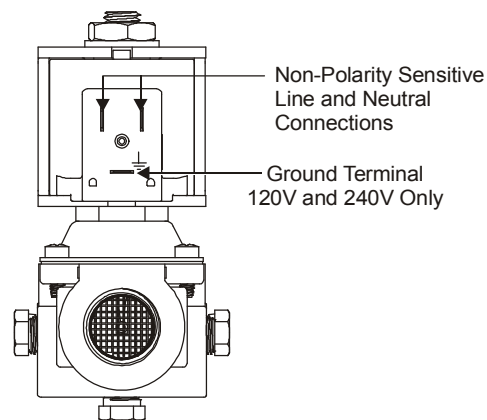


Figure 2: Electrical Connections

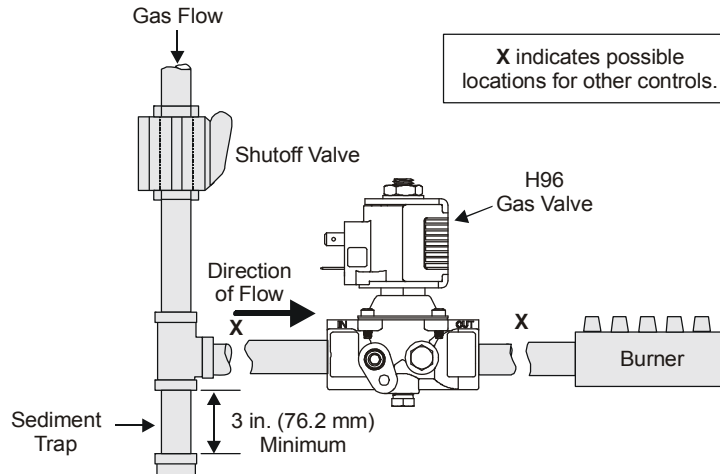


Figure 3: Typical H96 Installation

Setup and Adjustments

Checkout



WARNING: Risk of Explosion or Fire.

Follow this or an equivalent checkout procedure after installation. Before leaving the installation, verify that the gas valve functions properly and that the system has no gas leaks. Gas leaks can lead to an explosion or fire, and may result in severe personal injury or death.

Make sure all components are functioning properly by performing the following test.

1. Test all joints and connections for leaks with a rich soap and water solution. If leaks occur, see Step 8 in the *Installation* section.
2. Close the main manual shutoff valve and wait at least 5 minutes for unburned gas to escape from the appliance, and then reopen the shutoff valve.
3. Turn on the main electrical power switch and close the thermostat contacts. The appliance should operate in accordance with the manufacturer's specified sequence of operation.
4. Turn the thermostat to a low dial setting to open the contacts. All burner flames should be extinguished. Repeat Steps 3 and 4 at least three times.
5. Return the thermostat to a normal setting before leaving the installation.

Repairs and Replacement



CAUTION: Risk of Electric Shock.

Disconnect power supply before making electrical connections to avoid electric shock.



WARNING: Risk of Explosion or Fire.

Shut off the gas supply at the main manual shutoff valve before installing or servicing the H96. Failure to shut off the gas supply can result in the release of gas during installation or servicing, which can lead to an explosion or fire, and may result in severe personal injury or death.



WARNING: Risk of Explosion, Fire, or Electric Shock. Label all wires before they are disconnected when replacing or servicing the H96. Wiring errors can cause improper or dangerous operation and may result in an explosion, fire, or electric shock leading to severe personal injury or death.

Field repairs **must not** be made to the H96 valve. Any attempt to repair this assembly voids the manufacturer's warranty. For a replacement valve, contact the original equipment manufacturer or the nearest BASO Gas Products distributor.

Technical Specifications

Product	H96 Series BASOTROL® CE Approved Automatic Gas Valve
Types of Gas	2nd (Natural Gas, and 3rd (LP Gas) Family Gases
Maximum Operating Pressure	North America: 0.5 psi Europe: 100 mbar
Maximum Differential	8 in. W.C. (20 mbar [2 kPa])
Reverse Pressure Ratings	20 in. W.C. (50 mbar [5 kPa]) Minimum; Class B (EN 161)
Permissible Ambient (Surface) Temperature	32 to 158°F (0 to 70°C)
Body Connections	1/2, 3/4 NPT; 1/2 cc; 1/2, 3/4 Rp
Electrical Ratings	12 VDC, 1.0A 25 VAC, 50/60 Hz, 0.595A 120 VAC, 50/60 Hz, 0.13A 240 VAC, 50/60 Hz, 0.063A
Pressure Connections	1/8 in. NPT left, right, left and right, left/right and bottom, or bottom; 1/8 Rp left, right, left and right, left/right and bottom or bottom; or None
Pilot Connections	1/8 in NPT left, right, or left and right; 1/8 Rp left, right, or left and right; or None
Dirt Strainer	0.036 in. (0.9 mm) Mesh
Operating Time Rating	100% Continuous
Valve Timings	Closing Time ≤1 Second; Opening Time ≤1 Second; Dead Time <1 Second
Power Ratings	15 VA per Coil
Electrical Connections	3-Tab Solenoid Coil, 2 x 1/4 in. (6.35 mm) Terminals + 1/4 in. (6.35 mm) Earth Ground Terminal 2-Tab Solenoid Coil, 2 x 1/4 in. (6.35 mm) Terminals
Valve Torsion Group	Group 2 (EN 161)
Coil Insulation Class	Class F
Agency Listing	CSA Certificate Number 229521-1656058 EC Type Examination Certificate Number EC-87/05/041
Specification Standards	EN 161 Standards Complying with EMC Directive Standards Complying with Low Voltage Directive ANSI Standards Z21.21 Canadian Standards CAN1-6.5

Performance specifications are nominal and conform to acceptable industry standards. All agency certification of BASO products is performed under dry and controlled indoor environmental conditions. Use of BASO products beyond these conditions is not recommended and may void the warranty. Product must be protected if exposed to water (dripping, spraying, rain, etc.) or other harsh environments. The original equipment manufacturer or end user is responsible for the correct application of BASO products. Consult BASO Gas Products LLC for questionable applications. BASO Gas Products LLC shall not be liable for damages or product malfunctions resulting from misapplication or misuse of its products.

Refer to the *H96 Series BASOTROL® CE Approved Automatic Gas Valve Product Bulletin (BASO-PB-H96)* for necessary information on operating and performance specifications for this product.



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